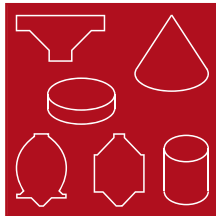


## REFERENCES

Construction Site	Project	Diameter	Volume	Contractor	Engineering office	Year
Haselünne (DE)	1 x fermenter	14 m	1 x 2.000 m <sup>3</sup>	Middendorf Bau GmbH		2015
Doncaster II (UK)	2 x fermenter CSTR	16 m	2 x 3.500 m <sup>3</sup>	Britcon	John Hill, Associates	2014
Widnes (UK)	3 x fermenter CSTR 1 x mixing tank 1 x post digester	16 m 12 m 33 m	3 x 3.500 m <sup>3</sup> 1 x 650 m <sup>3</sup> 1 x 5.000 m <sup>3</sup>	Britcon	John Hill, Associates	2013/14
Emerald (UK)	1 x fermenter CSTR 1 x post digester	19 m 33 m	1 x 4.500 m <sup>3</sup> 1 x 4.500 m <sup>3</sup>	Emerald Biogas	Interservice	2013
El Paso (USA)	2 x fermenter CSTR 2 x mixing tank 2 x post digester		2 x 4.500 m <sup>3</sup> 2 x 1.500 m <sup>3</sup> 2 x 4.500 m <sup>3</sup>	Layne Christensen		2013
Lille (FR)	3 x ceiling system on digestion tower	20 m		Firma Norpac		2012/13
Eugene (USA)	1 x fermenter CSTR 1 x mixing tank 1 x post digester 1 x post digester	18 m 12 m 33 m 40 m	1 x 4.500 m <sup>3</sup> 1 x 650 m <sup>3</sup> 1 x 5.000 m <sup>3</sup> 1 x 7.000 m <sup>3</sup>	GLE	Schreiber Bautec / KPFF	2012/13
Etampes (FR)	1 x fermenter CSTR 1 x mixing tank	16 m 11 m	1 x 3.500 m <sup>3</sup> 1 x 600 m <sup>3</sup>	Börgel	IGE Engel / Ibbenbüren	2011
Marl (DE)	2 x fermenter 1 x mixing tank 1 x MBR tank 1 x post digester	16 m 11,5 m 16 m 16 m	2 x 3.500 m <sup>3</sup> 1 x 600 m <sup>3</sup> 1 x 1.600 m <sup>3</sup> 1 x 1.650 m <sup>3</sup>	Börgel	IGE Engel / Ibbenbüren	2011
Doncaster (UK)	1 x fermenter CSTR 1 x mixing tank 1 x post digester	16 m 12 m 33 m	2 x 3.500 m <sup>3</sup> 1 x 650 m <sup>3</sup> 1 x 5.000 m <sup>3</sup>	Britcon	John Hill Schreiber Bautec	2010/11
Benet (FR)	digestion tower	16 m	3.000m <sup>3</sup>	Börgel	IGE Engel / Ibbenbüren	2009/10
Nidda (DE)	sludge activation basin	40 m		Adolf Lupp		2009
Maxau (DE)	coal / bio and EBS-silo	21 m		Glass GmbH		2009
Oregon (USA)	biogas fermenter	18 m	2 x 3.500m <sup>3</sup>	Stahlbush Island Farms	AAT GmbH	2008
Stuttgart-Mühlh. (DE)	digestion tower	22 m	2 x 11.000 m <sup>3</sup>	Brodbeck	Peter Lochner	2008/09
Broceni (LV)	displacement cone	16 m	60°	Quattrogemini	Peter Lochner	2007/08
Juneda (ES)	digestion tower	16 m	2 x 3.000 m <sup>3</sup>	Abantia S.A.	Entec GmbH	2007/08
Polan (ES)	digestion tower	16 m	2 x 3.000 m <sup>3</sup>	Sener S.A.	Entec GmbH	2007/08
Toledo (ES)	digestion tower	16 m	2 x 3.000 m <sup>3</sup>	Sener S.A.	Entec GmbH	2007/08
Mainmühle (DE)	special construction pumping station	10 m	H = 12 m	Albert Weil GmbH	Schaber & Decker	2008
Großschönbrunn (DE)	2 x elevated tank	9 m	175 m <sup>3</sup>	HSG	Lehner und Baumgärtner	2007
Odenheim (DE)	settling tank sludge activation basin filtrate storage tank	22 m 9 m	2.000 m <sup>3</sup> 1.300 m <sup>3</sup> 350 m <sup>3</sup>	Raap GmbH	Dipl.-Ing. Gerhard Kuhn	2007
Plattling (DE)	barking silo	20 m	1.600 m <sup>3</sup>	Glass GmbH	Schuster Engineering	2007



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Construction Site	Project	Diameter	Volume	Contractor	Engineering office	Year
Plattling (DE)	barking silo	20 m	1.600 m <sup>3</sup>	Glass GmbH	Schuster Engineering	2007
Frankfurt-Sindlingen (DE)	settling tank central structure self-excavating tank	50 m	10.000 m <sup>3</sup>	Albert Weil GmbH	SAG Ulm	2007
Hollabrunn (AT)	digestion tower denitrification tank	13 m 14 m	1.100 m <sup>3</sup> 1.300 m <sup>3</sup>	Alpine Bau GmbH	AAT GmbH	2007
Raubling (DE)	reconstruction depot	12 m	500 m <sup>3</sup>	Hans Holzner GmbH		2007
Sindelfingen (DE)	water tanks	12 m	330 m <sup>3</sup>	Richard Mayer GmbH		2007
Forchheim (DE)	Nachklärbecken	60 m	10.000 m <sup>3</sup>	Bergauer Bau GmbH	Dipl.-Ing. Kästner	2007
Töging (DE)	Faulturm	10 m	1.000 m <sup>3</sup>	Pfaffinger GmbH	Dünser und Aigner	2007
Seligenstadt (DE)	Nachklärbecken	30 m	3.500 m <sup>3</sup>	Lupp GmbH	Häfner und Öffner	2007
Rodau (DE)	Fermenter Nachgärer	12 m 22 m	1.200 m <sup>3</sup> 3.000 m <sup>3</sup>	Voba Bau GmbH	Dipl.-Ing. Hendrig Deeg	2007